#### PERFORMANCE

The Series 3250 window is a thermally broken mainframe and sash that exceeds the performance specification criteria as required by ANSI/AAMA for AW (Architectural Grade) windows.

Fix	ed		Project Out - Awning			
AAMA Rating	AW	-120	AAMA Rating	AW	/-80	
Air Infiltration	0.0 C	FM/ft <sup>2</sup>	Air Infiltration	0.05 C	FM/ft <sup>2</sup>	
Water	Over	12 psf	Water	Over	12 psf	
Structural	180	psf	Structural	120	psf	
CRF (AAMA 1503)	6	3	CRF (AAMA 1503)	59		
Center of Glass U-Value	Window U-Factor <sup>3</sup>		Center of Glass U-Value	Window U-Factor <sup>3</sup>		
BTU/Ft <sup>2</sup> x F° x Hr	47" x 59" <sup>2</sup>	60" x 99" <sup>1</sup>	BTU/Ft <sup>2</sup> x F° x Hr	59" x 24" <sup>2</sup>	60" x 36" <sup>1</sup>	
0.20	0.31	0.27	0.20	0.419	0.365	
0.24	0.34	0.31	0.24	0.437	0.391	
0.29	0.38 0.35		0.29	0.465 0.424		
0.34	0.41 0.39		0.34	0.52 0.48		
0.47	0.52 0.50		0.47	0.63	0.59	

Fixed over Proje	ect Out - Av	wning	Casement			
AAMA Rating	AW	/-80	AAMA Rating	AW-80		
Air Infiltration	0.08 C	FM/ft <sup>2</sup>	Air Infiltration	0.02 C	FM/ft <sup>2</sup>	
Water	Over	12 psf	Water	Over	12 psf	
Structural	120	psf	Structural	120	psf	
CRF (AAMA 1503)			CRF (AAMA 1503)	59		
Center of Glass U-Value	Window L	J-Factor <sup>3</sup>	Center of Glass U-Value	Window U-Factor <sup>3</sup>		
BTU/Ft <sup>2</sup> x F° x Hr	24" x 48" <sup>2</sup>	63" x 93" <sup>1</sup>	BTU/Ft <sup>2</sup> x F° x Hr	24" x 59" <sup>2</sup>	36" x 60" <sup>1</sup>	
0.20	0.452	0.393	0.20	0.419	0.365	
0.24	0.471	0.379	0.24	0.437	0.391	
0.29	0.493 0.411		0.29	0.465	0.424	
0.34	0.515 0.443		0.34	0.52 0.48		
0.47	0.570 0.523		0.47	0.63	0.59	

This Information is based on current product design, sealed dual glazing, warm edge spacers and testing standards.

Please contact WINCO for project specific information

<sup>1</sup>AAMA 101 Test Size

<sup>2</sup> NFRC Gateway Test Size

<sup>3</sup> Based on NFRC 100

#### CONSTRUCTION

MATERIAL - The Series 3250 window is a 3-1/4" deep frame depth with a nominal wall thickness of .125 inch. All material is extruded from 6063-T6 alloy.

THERMAL BREAK - All framing members of the window system are thermally broken. Winco uses the Azon Azo Brader® process to mechanically condition the surface of the thermal cavity. The process runs the entire length of the extrusion and creates serrations that insure proper adhesion of the structural polymer. The structural urethane is a high density 2 part formula providing optimum thermal performance for the most demanding conditions. The combination of the conditioning of the aluminum surface along with the two part urethane allows Winco to provide a full 10 year warranty against thermal break creep and shrinkage in accordance with AAMA 505-98.

WEATHER-STRIP - All operating ventilators have a double Santoprene®, non-shrinking dual durometer, thermoplastic rubber weather-stripping around the perimeter. One interior and one exterior.

FABRICATION - The main frame corners are coped and mechanically joined using two stainless steel spline screws per corner (fig 1). The vent is a hollow tube shaped extrusion for superior strength and rigidity. Vent corners are fully mitered and mechanically joined using two stainless steel spline screws per corner, aligning the members to form a hairline joint (fig 2). All frame joints are back sealed with small joint seam sealer providing a water tight joinery.



#### GLAZING

The windows can be interior glazed with .050 thick extruded aluminum glazing beads accommodating thicknesses from 1/4" up to 1". (1/4" is only available for fixed frames) See the quick reference chart below for all glazing options. For actual details refer to the glazing section in the back of the 3250 section for optional glazing and blind details.

Glazing Th	nickness	1/8"	3/16"	1/4"	5/16"	3/8"	1/2"	9/16"	5/8"	3/4"	7/8"	1"	1-1/4"	1-3/8"	1-1/2"
Monol	ithic	- 1	<b>X</b> <sup>1</sup>	<b>X</b> <sup>-1</sup>	-	-	-	-	-	-	-	-	-	-	-
Insula	ated	-	-	-	-	-	-	-	-	-	Х	Х	-	-	-
Dual	Exterior	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Glazed	Interior	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Triple	Exterior	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Glazed	Interior	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Winco has different gaskets and glazing methods that can accommodate odd thicknesses of glass. If you do not see what you are looking for within this chart please contact your local representative for information regarding your specific project needs <sup>1</sup> - Monolithic glazing is only possible on fixed lights.

#### HARDWARE

All exposed locking hardware, strikes and keepers are solid white bronze alloy with US25D brushed finish. All four bar arms, casement arms, friction arms and key release limit arms are stainless steel conforming to AAMA 904.1.

	Butt Hinge	4-Bar Arms	asement Arms	Friction Adjustable	to Operator	am Lock	le Ring Cam Lock	Access Control Lock	Lock	le Ring Lift Lock	Pull Handle	y Release Limit Arm	Fixed Limit Stop	Under Screen Push Bar
Window Type	Bu	4-E	Ca	Fri	Roto	Са	Pole	Ac	Lift	Pole	Pu	Key	Fix	Ч
PO - Awning	-	x	-	-	-	x	0	0	0	0	x	0	0	-
PI - Hopper	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Casement - Outswing w/ Butt Hinges	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Casement - Inswing w/ Butt Hinges	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Casement - Outswing w/ concealed Hinges	-	-	х	-	-	х	0	0	-	-	-	0	0	-
Casement - Inswing w/ concealed Hinges	-	-	-	-	-	-	-	-	-	-	-	-	-	-

X = Standard Hardware

O = Optional Hardware Note:

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<sup>1</sup> Not all hardware is compatible with each other, contact your local Winco representative for information

<sup>2</sup> Size limitations exist on some hardware, contact your local Winco representative for information

<sup>3</sup> A pole ring pull will be provided on a project out vent is optional pole ring cam locks are required and no screen is furnished

<sup>4</sup> Minimum width requirement for optional roto operators on casement windows with concealed casement arm hinging

<sup>5</sup> Under screen push bars are not recommended by Winco if optimum water performance is a requirement

#### SCREENS

FRAME - frames are fabricated from 6063-T6 extruded aluminum alloy and temper. All screen frames are miter cut and corner keyed. The corners are mechanically crimped together for durability. The screen frame is finished to match the window frame.

MESH - Standard .011 aluminum screen wire mesh is produced from 5154 alloy with 18x16 pattern in Charcoal or Aluminum color. All mesh is applied to the screen frame with a roller spline making for easy and quick replacements. Optional fiberglass or .009 stainless steel mesh is available as an option.



Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.













SCALE 6"=1'-0"

R.O.

3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - Fixed PO Combination Window

Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.



3250 / D / 2

### 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - Combination Window w/ suspended Vent

Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.



## 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - Outswing Casement

Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.



# 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - Butterfly Casement - Outswing

Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.



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SCALE 6"=1'-0"

R.O.

## 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - Butterfly Casement over PO Vent

Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.



SCALE 6"=1'-0"

3250 / D / 6

# 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - Project Out - Awning

Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.



SCALE 6"=1'-0"

2 1/8

1/8

2

1

2

3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - False Vent Options - SR-16 & SR-33







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3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - False Vent Options - SR-91 & SR-92 WINCO Product Details - False Vent Options - SR-91 & SR-92 WINDOW



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### 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - Frame Options

Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.



Available at head, jamb and sill (Vent uses SR-37)



Available at head, jamb and sill (Fully Fixed Units use SR-39)



Available at head, jamb and sill (Availabel only for Fixed Units)



Available at head, jamb and sill



Available at head, jamb and sill

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Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.



Available at head, jamb and sill



Available at head, jamb and sill



Available at head, jamb and sill



Available at head, jamb and sill

# 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - Rail Options

Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.



Standard Rail (All Lights Fixed)



Heavy Duty Rail



Standard Sash SR-103 in Heavy Duty Rail (Cam Locks Only)

SCALE 6"=1'-0"

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Standard Rail (Adjacent Fixed over Vent)



Heavy Duty Rail



Optional Sash SR-3 in Heavy Duty Rail (Jamb Mounted Lift Locks Only)

# 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - Rail Options

Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.



Standard Sash SR-65 in Heavy Duty Rail (Cam Locks Only)



Standard Sash SR-65 in Heavy Neutral Rail (Cam Locks Only)



Standard Sash SR-65 in Heavy Duty Rail (Cam Locks Only)



Standard Sash SR-65 in Heavy Neutral Rail (Cam Locks Only) 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - Glazing Options

Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.





1" Glazing Bead SR-51 w/ SR-53 Cover



1" Glazing Bead (Insulated Panel) SR-51 w/ SR-53 Cover

Note: glazing options shown are a sample of what is available. If desired glazing is not shown please contact your local Winco Sales Representative for additional information.

SCALE 6"=1'-0"

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## 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - Grid Options

Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.



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D.L.O.

3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - Grid Options

Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.







### 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - False Vent Options

Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.





- Dashed line represents the gateway size window as tested by AAMA.
- All vent sizes are based upon 1" Insulated glass consisting of  $\frac{1}{4}$ " glass - $\frac{1}{2}$ " air - $\frac{1}{4}$ " glass.
- Any vent size outside of the AAMA Gateway tested size may have reduced performance.
- Chart assumes the window has been installed in a properly prepared opening by a qualified installer.
- Individual job criteria such as: other glazing materials, specified wind load, and specific operating hardware; may enhance or restrict the chart.
- Minimum vent size is 14" x 18" with standard cam locks and 4-bar hinges.
- The chart is a general guideline for projected vent sizing, anything on the edge or outside of the range will need to be reviewed by Winco Engineering.

### 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Casement Vent Size Capabilities Charts



 The chart is a general guideline for projected vent sizing, anything on the edge or outside of the range will need to be reviewed by Winco Engineering. WINCO RESERVES THE RIGHT TO MODIFY OR CHANGE INFORMATION WITHIN THIS BOOK WHEN DEEMED NECESSARY FOR PRODUCT IMPROVEMENT

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3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - Vertical Stack - SR-37 / SR-37 w/ SR-40

Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.

Combined Pr	operties
X-X	Y-Y
3.0707 in <sup>4</sup>	2.2280 in <sup>4</sup>

1.4843 in

1.8764 in<sup>3</sup>

S

Maximum area = 40 ft<sup>2</sup> Maximum Total Unit Weight must not exceed 500 lbs.





This chart can be used as a guideline for the preliminary structural evaluation of the mullion/stack shown. The chart is based on conservative engineering practices and the minimum result from either L/175 Deflection,  $\frac{3}{4}$ " deflection, or 15 ksi outer fiber stress. The chart reflects the structural strength of 2 continuous window jambs running the full height of the opening. WINCO highly recommends consulting an engineer for any of the following circumstances:

- The window under consideration falls close too or on the design pressure line.
- Any rail exceeds 48" with a large (>16ft<sup>2</sup>) light of glass above.
- Any vent width exceeds 60".
- Window exceeds the maximum size shown.
- Window has multiple rails (>3).

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#### 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - SR-2 Rail

Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.

Width



Section Properties

	X-X	Y-Y
Ι	0.7646in <sup>4</sup>	0.0455 in <sup>4</sup>
S	0.4343 in <sup>3</sup>	0.0680 in <sup>3</sup>

Height



This chart can be used as a guideline for the preliminary structural evaluation of the Rail shown. The Dead Load chart is based on  $\frac{1}{4}$ " -  $\frac{1}{2}$ " -  $\frac{1}{4}$ " I.G. and 0.090" deflection at  $\frac{1}{4}$  and  $\frac{1}{8}$  point blocking. The Wind Load Chart is based upon the minimum result from either L/175 deflection,  $\frac{3}{4}$ " deflection, or 15 ksi outer fiber stress. The charts reflect the structural strength of only the Rail. WINCO highly recommends consulting an engineer for any of the following circumstances:

- The window under consideration falls close too or on the design pressure line.
- Any rail exceeds 48" with a large (>16ft<sup>2</sup>) light of glass above.
- I.G. make-up varies from the default.

Width

I.G. has additional blocking.

3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - SR-72 Rail

Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.

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Width



Section Properties

	X-X	Y-Y
Ι	0.8658in <sup>4</sup>	0.1175in <sup>4</sup>
S	0.4640 in <sup>3</sup>	0.1388 in <sup>3</sup>





This chart can be used as a guideline for the preliminary structural evaluation of the Rail shown. The Dead Load chart is based on  $\frac{1}{4}$ " -  $\frac{1}{2}$ " -  $\frac{1}{4}$ " I.G. and 0.090" deflection at  $\frac{1}{4}$  and  $\frac{1}{6}$  point blocking. The Wind Load Chart is based upon the minimum result from either L/175 deflection,  $\frac{3}{4}$ " deflection, or 15 ksi outer fiber stress. The charts reflect the structural strength of only the Rail. WINCO highly recommends consulting an engineer for any of the following circumstances:

- The window under consideration falls close too or on the design pressure line.
- Any rail exceeds 48" with a large (>16ft<sup>2</sup>) light of glass above.
- I.G. make-up varies from the default.
- I.G. has additional blocking.

#### 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - SR-73 Rail

Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.





Section Properties

	X-X	Y-Y
Ι	1.5705in <sup>4</sup>	0.3420 in <sup>4</sup>
S	0.9445 in <sup>3</sup>	0.2974 in <sup>3</sup>

Height



This chart can be used as a guideline for the preliminary structural evaluation of the Rail shown. The Dead Load chart is based on  $\frac{1}{4}$ " -  $\frac{1}{2}$ " -  $\frac{1}{4}$ " I.G. and 0.090" deflection at  $\frac{1}{4}$  and  $\frac{1}{8}$  point blocking. The Wind Load Chart is based upon the minimum result from either L/175 deflection,  $\frac{3}{4}$ " deflection, or 15 ksi outer fiber stress. The charts reflect the structural strength of only the Rail. WINCO highly recommends consulting an engineer for any of the following circumstances:

- The window under consideration falls close too or on the design pressure line.
- Any rail exceeds 48" with a large (>16ft<sup>2</sup>) light of glass above.
- I.G. make-up varies from the default.

Width

I.G. has additional blocking.

3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - SR-74 Rail

Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.

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Section Properties

	X-X	Y-Y
Ι	1.3909in <sup>4</sup>	0.1653 in <sup>4</sup>
S	0.7831 in <sup>3</sup>	0.2517 in <sup>3</sup>

Height



Glass Load Chart



This chart can be used as a guideline for the preliminary structural evaluation of the Rail shown. The Dead Load chart is based on  $\frac{1}{4}$ " -  $\frac{1}{2}$ " -  $\frac{1}{4}$ " I.G. and 0.090" deflection at  $\frac{1}{4}$  and  $\frac{1}{8}$  point blocking. The Wind Load Chart is based upon the minimum result from either L/175 deflection,  $\frac{3}{4}$ " deflection, or 15 ksi outer fiber stress. The charts reflect the structural strength of only the Rail. WINCO highly recommends consulting an engineer for any of the following circumstances:

- The window under consideration falls close too or on the design pressure line.
- Any rail exceeds 48" with a large (>16ft<sup>2</sup>) light of glass above.
- I.G. make-up varies from the default.
- I.G. has additional blocking.

Width

# 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details

Note: Multiple configurations of this window system are available. Refer to the WINCO website for additional options or contact your local WINCO Sales Representative for information.

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### 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - Screen Options - PO - Awning

Note: Typical vent screen details shown. Winco reserves the right to alter the screen attachment detail due to job specific sizing and hardware. If you have specific screen applications you would like to see please contact your local Winco Sales Representative for more information.



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## 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - Screen Options - Outswing Casement

Note: Typical vent screen details shown. Winco reserves the right to alter the screen attachment detail due to job specific sizing and hardware. If you have specific screen applications you would like to see please contact your local Winco Sales Representative for more information.



"A"

## 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows WINCO Product Details - Trim - Receptor Installation



Note: See Winco Installation Instructions for a detailed description of installation notes and procedures





## 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - Trim - F-Anchor and Snap Trim Installation



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Typical Side Stack Framing at SR-77 / SR-10



Typical Side Stack Framing at SR-77 / SR-37



Typical Side Stack Framing at SR-77 / SR-78



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Typical SR-40 Side Stack Framing at SR-1 / SR-10

Typical SR-40 Side Stack Framing at SR-37 / SR-39



SCALE 6"=1'-0"

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Typical SR-40 Horizontal Stack Framing at SR-1 / SR-10



Typical SR-40 Horizontal Stack Framing at SR-37 / SR-39



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Heavy Duty SR-88 Side Stack Framing at SR-37 / SR-39





Heavy Duty SR-88 Horizontal Stack Framing at SR-1 / SR-10



Heavy Duty SR-88 Horizontal Stack Framing at SR-37 / SR-39



## 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - Trim - Mullion and Stacking



M-5 Mullion set from Building Exterior



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## 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - Trim - Mullion and Stacking



TB-119 Mullion set from Building Exterior





#### SR-27 Mullion set from Building Interior

SR-27 Mullion set from Building Exterior



## 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - Trim - Mullion and Stacking



#### M-41 Mullion set from Building Interior

M-41 Mullion set from Building Exterior



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### 3250 Series 3-1/4" Thermal Fixed, Casement & Projected Windows Product Details - Trim - Mullion and Stacking



M-42 Mullion set from Building Exterior



SCALE 6"=1'-0"





